

ESSTMAGS Product Datasheet

Magnetic rotary absolute position encoder

Product series: EAS-048

Version: Ver1.0.2

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1. Description

EAS series product is an absolute linear position detection magnetic encoder. The sensor can be used in a movement control system to detect the position, speed of the system.

The sensor uses non-contact detection method based on MR magnetic sensing technology. The magnetic scale has two magnetic tracks (incremental and absolute tracks).

The sensor has build-in signal processing circuit, and a digital output of Biss-C format.

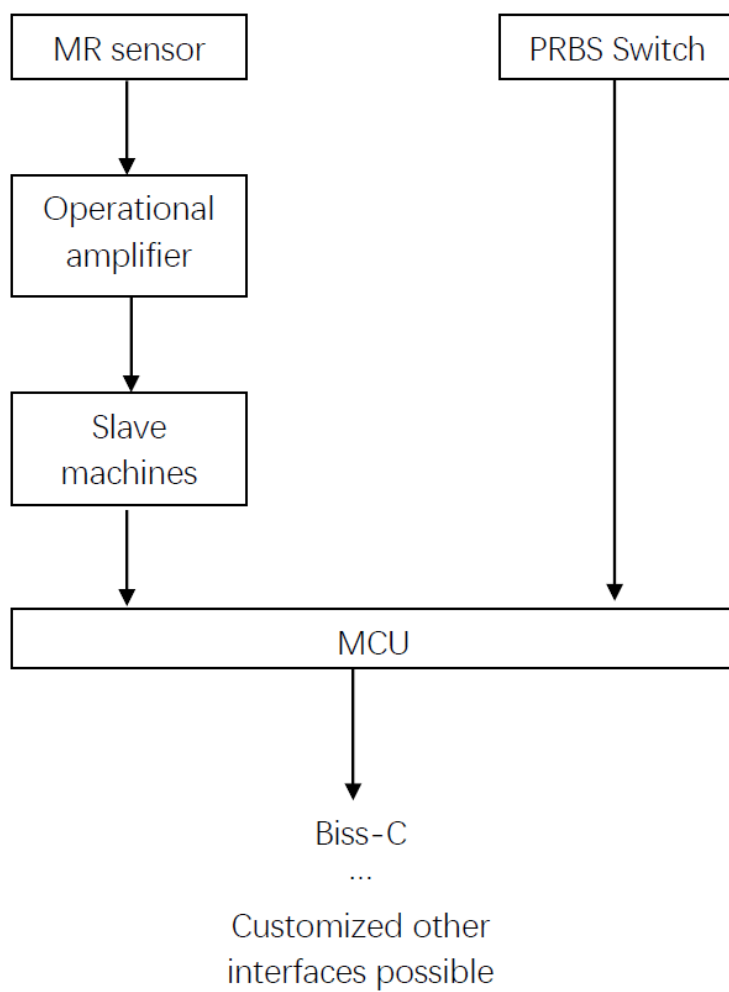
EAS series product has the following features:

- True absolute value system
- Absolute position dual track system
- Customized sensor chips
- The system is self-calibrating
- Resolution up to 24 bits
- The repeatability is 7 arc seconds
- Absolute positioning accuracy 15 arc seconds
- Biss-C interface

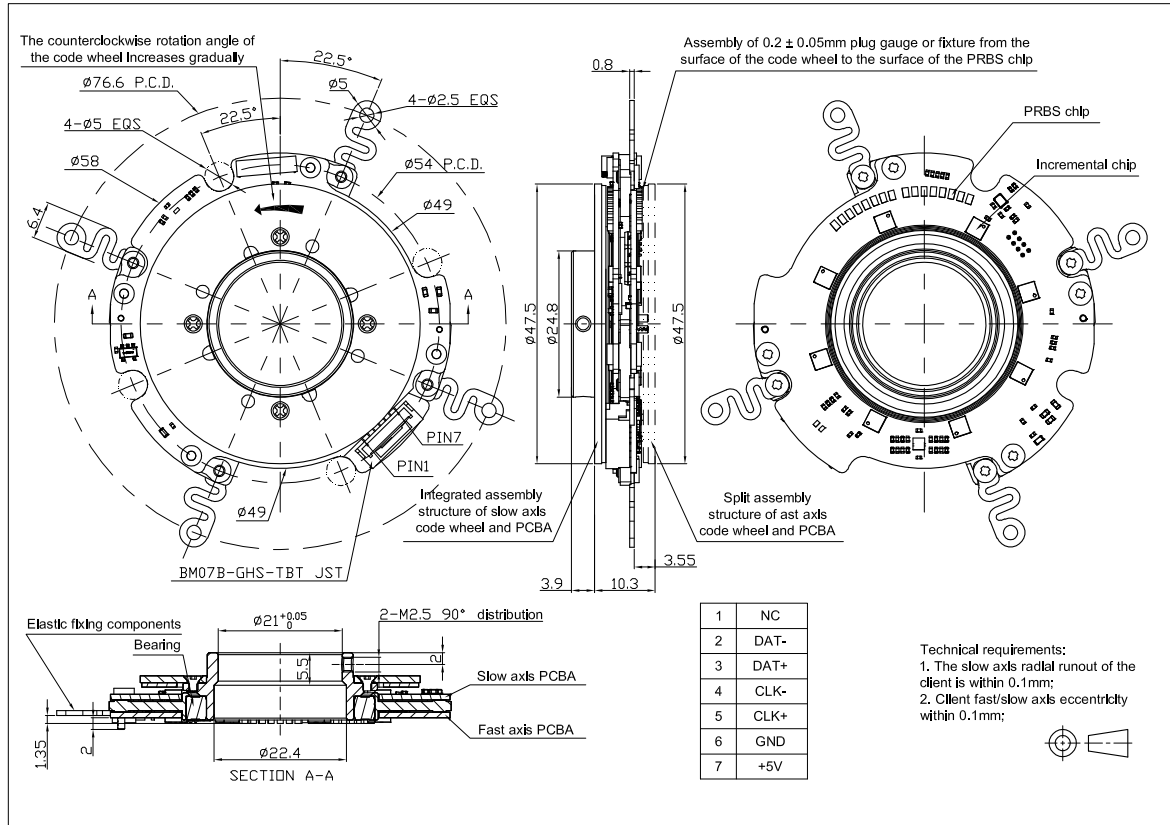
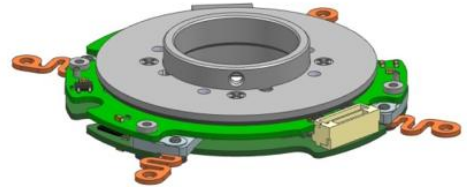
2. Selection Explanation

Component model	Explanation
EAS-048-D-R	Integrated with an all-in-one encoder for the loading side and a read head for the driving side
EAS-022-D-M1	The magnetic encoder for the driving side that is compatible with EAS-048-D-R

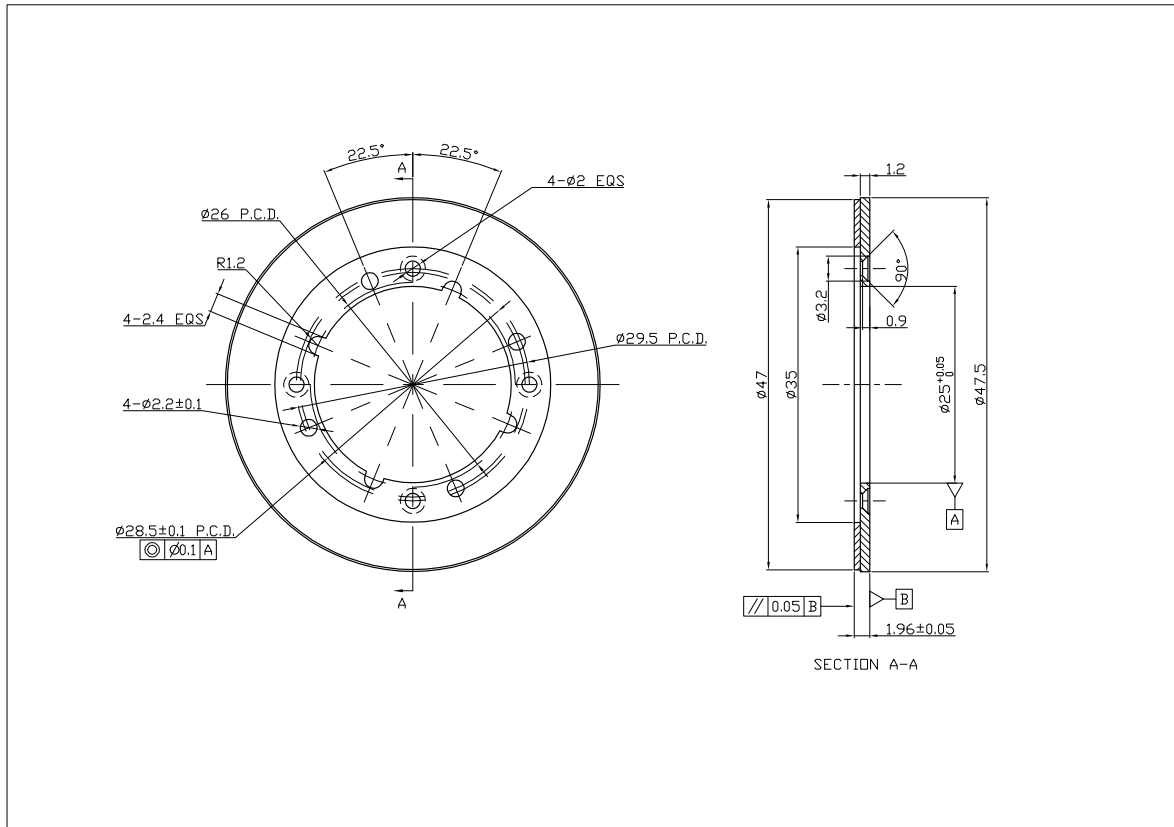
3. Functional block diagram



4. EAS-048-D-R Dimensions



5. EAS-022-D-M1 Dimensions



6. Electrical characteristic

6.1 Electrical connection

Lead	NAME
1	NC
2	DATA-
3	DATA+
4	CLK-
5	CLK+
6	GND
7	+5V

6.2 General parameter

Operating and storage temperature	–40°C to +105°C (Note: The operating temperature of the diode on the encoder is –40°C to +85°C)
Humidity	70%Rh
External magnetic field (thickness direction)	±100 mT
Shock (dependent on installation)	100 g
Vibration (dependent on installation)	80 g

6.3 Environmental parameter

Supply voltage	4.75V~5.25V
Current	100 mA~150 mA
Connector	7-pin
Start-up time	100 ms
ESD (HBM)	HBM, Class 2, ±2 kV

6.4 System parameter

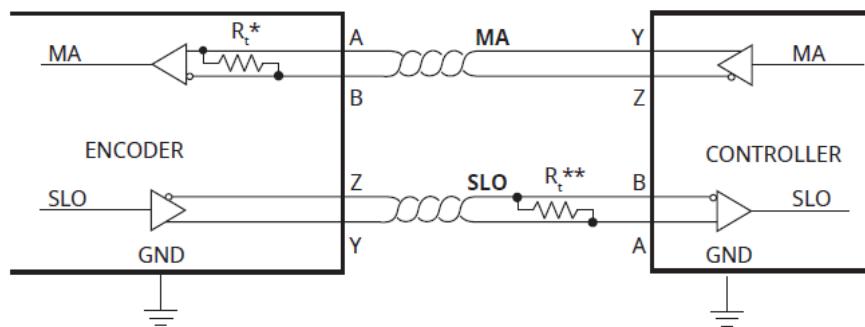
Parameter	Unit	Min	Typ	Max	Comment
Resolution	bit		24		
Maximum speed	RPM		10000		
Repeatability	arcsec			±7	
Absolute position error	arcsec			±15	
Input bandwidth	kHz			18	
Noise	°		±0.0005		

7. Biss-C protocol interface

Clock frequency	400 kHz ~ 2.5 MHz
Maximum request rate	44 kHz
Resolution	24Bit
Delay	<10 μ s

The encoder position is represented using a 24-bit natural binary code, and the encoder status is available via the Biss-C protocol. The position data is aligned to the left. Following the position data are two status bits (active low), and then the CRC (inverted).

Electrical connection



Signal	
MA	Master clock, the maximum clock frequency is 2.5Mhz
SLO	The data is output on the rising edge of the MA

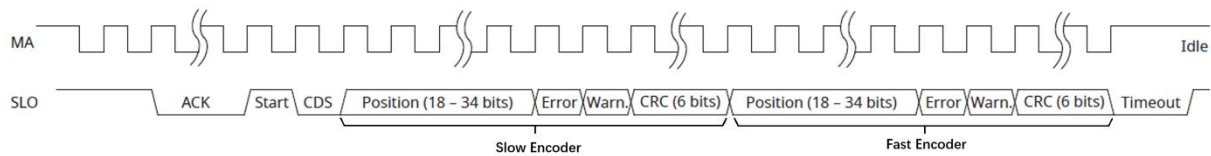
* The MA and SLO lines are 5V RS422 compatible differential pairs. The termination resistor on the MA line is integrated inside the encoder.

** If the total cable length is more than 5 meters, it needs to be terminated at the controller. The cable has a nominal impedance of 120 Ω .

Output protection

Two mechanisms prevent excessive output current and power loss due to errors or bus collisions. Reverse current limiting on the output stage provides immediate protection against short circuits. In addition, if the chip temperature is too high, the thermal shutdown circuit forces the driver output into a high-impedance state.

Biss-C timing diagram



The MA is in a high state and communication starts at the first falling edge.

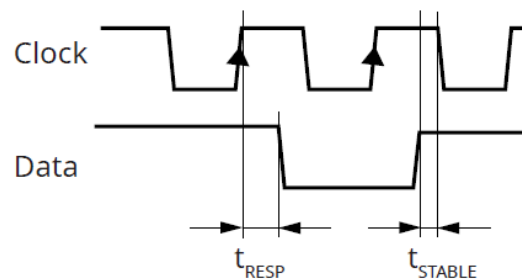
The encoder sets the SLO low at the second rising edge of the MA, and the ACK length is 1~30 bits. When the encoder is ready for the next request cycle, it indicates this to the host by setting the SLO to high.

Absolute position and CRC data are provided in binary format and are first sent in MSB format.

Cable length compensation

The read head takes 170 ns to respond to the incoming clock (t_{RESP}). The change in the data signal is delayed by 170 ns after the rising edge of the clock line. The additional delay is caused by the time it takes for the signal to propagate through the cable to the read head and back (t_{PROP}). This delay is typically 14ns per 14 meters of cable. The total cable length from the encoder to the receiver must be considered.

$$t_{\text{DELAY}} = t_{\text{RESP}} + t_{\text{PROP}} \times \text{cable length}$$



Before a value can be latched, the data signal must be stable. Therefore, if the cable length is more than 1 meter and the clock frequency is higher than 1MHz, this delay must be compensated in the receiver (controller) to which the encoder is connected.

Status bits

type	Value 0	Value 1	Description
Error	Location data is invalid	OK	Error bit activation is low. If it is low, the bit is invalid
Warn	Location data is valid	OK	The warning bit is active low. If it is low, the encoder operation is close to its limit. The location is still valid, but the resolution and/or accuracy may be out of specification

Communication parameters

The communication interface variant in the product model defines the functions of the encoder.

Communication interfaces	Parameter	Value
C	MA frequency	Max. 2.5 MHz
	ACK length	1~30 bit
	Register access	no

*The "Bandwidth" parameter is the mechanical bandwidth. AksIM samples at 18 kHz, so the mechanical change occurs faster than 9 kHz and the output cannot be detected (Nyquist's theorem). If the position request is faster than the sampling frequency, the AksIM encoder recalculates the position at the time of the request based on the current ring velocity.

Packet description

24-bit position + 2-bit status + 6-bit CRC = 32-bit long packets.

The CRC calculation polynomial for position, error, and warning data is: $x^6 + x^1 + 1$. It is also denoted as 0x43. It is inverted and transmits the MSB first.

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